As the market leader in industrial evaporation, BUCHI offers dedicated and customer specific solutions for industrial evaporation. Whether you ask for concentration, solvent recycling or drying, we provide the right answer for large scale evaporation in production and pilot plant processes.
“Quality in your hands” is the guiding principle that shapes our philosophy and our actions. It challenges us to provide outstanding services that are precisely tailored to your needs. This means that we must stay in close contact with our customers. That is why we keep in touch and continue to work very hard to understand you and your business even better.

We help you by providing high-quality products, systems, solutions, applications and services that offer you added value. This allows you to focus entirely on your processes and your work.

Core messages to our customers
BUCHI creates added value with “Quality in your hands”

Easy
You handle complex processes, do challenging work and want to focus on what is essential. We support you by providing carefully designed solutions as well as instruments and systems that are easy to operate.

Competent
You need products, systems, solutions, applications and services that are precisely tailored to your needs. We have the technological expertise and decades of experience needed to provide competent support and work with you to continually improve our market services.

Reliable
You want to be able to rely completely on your partner for products, systems, solutions, applications and services. We guarantee the quality and functionality of our equipment and will continue to help you quickly and efficiently whenever something does not operate to your satisfaction.
Cost-effective
You want to achieve the best possible results using efficient solutions. We help you to handle your jobs and processes economically. We strive to create a high level of economic benefit and maximum added value for you.

Safe
You are working in an environment in which safety is a high priority. By collaborating closely with you, we do everything in our power to make our products, systems, solutions, applications and services as safe as possible for people and the environment.

Global
You value personalized service and short communication channels. As an international family-owned business with our own subsidiaries and qualified distributors, we have a presence wherever our customers are located. Our local staff and the large number of satisfied customers around the world give you the assurance that you are working with the right partner.

Sustainable
You prefer a partner who acts responsibly when it comes to current environmental challenges. We support environmentally friendly processes and manufacture products that have a long service life. We utilize advanced technologies in order to conserve energy and water and leave the smallest environmental footprint possible.
The industrial Rotavapor® from BUCHI is suitable for a broad variety of applications in different industries. When you need to evaporate large volumes in pharmaceutical, chemical or academic sector, we offer proven solutions to match your distinctive needs.

**Solutions for large scale evaporation**

**Best performance for different Industries**

Pharmaceutical

The pharmaceutical industry has a need for an evaporation solution that covers a wide range of applications. The rotary evaporator is the best choice for gentle evaporation.

- Concentration
- Drying
- Re-crystallization
- Synthesis

Chemical

In the chemical industry a wide range of applications can be performed with an industrial Rotavapor®.

- Concentration
- Drying
- Solvent Recycling

Academia

Solvent re-use plays an important role in Academia. The Rotavapor® is the best choice for this and many other applications.

- Concentration
- Solvent recycling
- Distillation
From concentration or solvent recycling to drying or continuous evaporation of large volumes, our solutions cover the widest variety of specific demands. They consist of a set of fitting products combined to a complete system and comprehensive services to meet your distinctive needs.

<table>
<thead>
<tr>
<th>Sample volume &lt; 10 liter</th>
<th>Continuous evaporation</th>
<th>Production scale evaporation</th>
<th>Evaporation in Ex proof environment</th>
</tr>
</thead>
<tbody>
<tr>
<td>Concentration</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Concentration of liquids such as extracts</td>
<td>●</td>
<td>●</td>
<td></td>
</tr>
<tr>
<td>Solvent recycling</td>
<td>●</td>
<td>●</td>
<td></td>
</tr>
<tr>
<td>Purification for solvent re-use</td>
<td>●</td>
<td>●</td>
<td></td>
</tr>
<tr>
<td>Distillation</td>
<td>●</td>
<td>●</td>
<td></td>
</tr>
<tr>
<td>Separation of mixtures</td>
<td>●</td>
<td>●</td>
<td></td>
</tr>
<tr>
<td>Drying</td>
<td>●</td>
<td>●</td>
<td></td>
</tr>
<tr>
<td>Purification of solid samples such as powders</td>
<td>●</td>
<td>●</td>
<td></td>
</tr>
<tr>
<td>Re-crystallization</td>
<td>●</td>
<td>●</td>
<td></td>
</tr>
<tr>
<td>Purification of powders after synthesis</td>
<td>●</td>
<td>●</td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Characteristics</th>
<th>Sample volume</th>
<th>Degree of automation</th>
<th>Expandability</th>
<th>Distillation rate (Ethanol)</th>
<th>Solvent recycling</th>
<th>Production scale evaporation</th>
<th>Evaporation in Ex proof environment</th>
</tr>
</thead>
<tbody>
<tr>
<td>Distillation rate (Ethanol)</td>
<td>16.0 l/h</td>
<td>16.0 l/h</td>
<td>19.5 l/h</td>
<td>19.5 l/h</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Sample volume</td>
<td>10 l</td>
<td>unlimited</td>
<td>25 l</td>
<td>10 – 25 l</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Degree of automation</td>
<td>Medium</td>
<td>High</td>
<td>Low</td>
<td>Low</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Expandability</td>
<td>High</td>
<td>Low</td>
<td>Medium</td>
<td>Low</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Find detailed information at:  
www.buchi.com/industrial-evaporation/solutions
Solution «Industrial Evaporation Scale up»
Easy and reliable evaporation

You need to distill sample volumes of up to 10 liter in an efficient and convenient way. The «Industrial Evaporation Scale up» solution is designed for a wide range of applications and combines quality with comfort and safety.

- Integrated Vacuum Controller V-850
- Flask mounting
- Rotavapor® R-220 SE with P+G coated glass
- Recirculation Chiller F-125
- Vacuum Pump V-710
- Option: Flask handler
Your most important benefits

Safe and easy to use

- Full overview and control of all relevant process parameters
- Centrally controlled Vacuum Pump and Recirculation Chiller
- Customer friendly flask mounting and handling, safety coated glassware (P+G)

Versatile

- Adaptable to many applications by choosing from a variety of glass configurations
- Optimize the degree of automation with a wide range of accessories
- Customize the solution to fully cover individual requirements

Long-lasting

- Exclusive use of corrosion-free stainless steel
- Highly chemical resistant materials
- Robust industrial valves

Your solution «Industrial Evaporation Scale up»

- Rotavapor® R-220 SE with P+G coated glass
- Recirculating Chiller F-125
- Vacuum Pump V-710
- Vacuum Controller V-850
- Unique flask coupling
- Options: Different glass configurations, accessories for more automation and flask handler, adapter for small evaporating flask
- Distillation Record Software
- Qualification IQ/OQ
- FDA compliant components
- Customization
- Workshops trainings
- Minimize downtime thanks to service hotline
- Preventive maintenance

“We bought our first appliance, an R-220 Rotavapor®, 20-liter evaporator in 2001. Apart from the usual consumables like joints, which are subject to quite hard wear and intensive use, we haven’t needed any service so far.”

Hubert Botte, Diverchim, France
You want to distil large volumes of solvent with a minimized effort. The «Industrial Evaporation Continuous» solution is the most efficient way to perform unattended distillations.

Option:
Flask handler

Integrated Vacuum Controller V-850

Rotavapor® R-220 SE Continuous

Recirculation Chiller
F-125

Vacuum Pump
V-710
Your most important benefits

Unattended and safe

∙ Continuous and unattended distillation of large volumes
∙ Safe operation due to different monitoring sensors
∙ Autonomous process with minimized need for surveillance

Efficient

∙ Save time by minimum interaction during distillation
∙ Lower investment compared to multiple stand-alone distillation systems
∙ Space saving solution for large volumes

Easy to use

∙ Centrally controlled Vacuum Pump and Recirculation Chiller
∙ Integrated Vacuum Controller for reproducible results
∙ Comfortable handling due to unique flask fixation and handling tool

Your solution «Industrial Evaporation Continuous»

∙ Rotavapor® R-220 SE Continuous
∙ Recirculation Chiller F-125
∙ Vacuum Pump V-710
∙ Vacuum Controller V-850
∙ Option: Flask handler
∙ Distillation Record Software
∙ Qualification IQ/OQ
∙ FDA compliant components
∙ Workshops trainings
∙ Minimize downtime thanks to service hotline
∙ Preventive maintenance

"With the Rotavapor® R-220 SE from BUCHI, it is very easy to purify slightly contaminated solvents. This considerably reduces the costs for solvents."
Customer statement, Germany
You perform distillations and concentrations of large batches in a fast yet careful way. The «Industrial Evaporation Production» solution allows you to evaporate sample volumes of up to 30 liter at once in a comfortable way while achieving high performance.
Your most important benefits

Highest performance

- Large batches in a 50 liter evaporating flask
- Fast distillation due to the powerful heating bath (6.6 kW)
- Perfect synchronization with Vacuum Controller

Convenient

- Intuitive operation of the system
- Easy and safe handling of the 50 liter flask due to unique flask coupling

Long-lasting

- Exclusive use of corrosion-free stainless steel
- Highly chemical resistant materials
- Robust industrial valves

Your solution «Industrial Evaporation Production»

- Rotavapor® R-250
- Vacuum Controller V-850
- Options: Different glass configurations for different needs, accessories for more automation, flask handler and 20 liter evaporating flask

- Distillation Record Software
- Qualification IQ/OQ
- FDA compliant components
- Customization
- Workshops trainings
- Minimize downtime thanks to our service hotline
- Preventive maintenance

“BUCHI Industrial Rotary Evaporators enable environmentally responsible and safe removal of toluene used in adhesives manufacturing”
Customer statement, USA
You have to operate your Rotavapor® in an explosion protected environment. The «Industrial Evaporation Ex Zone» solution offers both, the 20 liter and 50 liter Rotavapor® in explosion-proof version with ATEX approval which guarantee a safe operation.
Your most important benefits

Safe and compliant

- ATEX approved (Ex) for highest safety level
- Fulfills highest standards by the usage of FDA compliant and highly chemical resistant materials
- Safe and easy handling of the 50 liter flask due to unique flask coupling

Highest performance

- Large batches in a 50 liter evaporating flask
- Fast distillation due to the powerful heating bath (6.6 kW)
- Highest efficiency thanks to powerful chemical resistant explosion proof Vacuum Pump

Long-lasting

- Exclusive use of corrosion-free stainless steel
- Highly chemical resistant materials
- Robust industrial valves

Your solution «Industrial Evaporation Ex Zone»

- Rotavapor® R-250 EX (60 liter version) or R-220 EX (20 liter version)
- Ex proof Vacuum Pump
- Ex proof Vacuum Controller
- Options: Different glass configurations for different needs and continuous version for large quantities
- Customized application support
- Workshops trainings
- Minimize downtime thanks to our service hotline
- Preventive maintenance
- FDA compliant components
- Qualification IQ/OQ

“A Rotary evaporator is a basic requirement of any chemistry laboratory. The name BUCHI is synonymous with this application mainly because of their quality product and ruggedness of these equipments. Various models are available for special applications/requirements. These are very useful not only in laboratory but also in production activity particularly on pilot scale/kilo lab scale.”

Dr. K.S.Bhide, Director R&D, AstraZeneca Pharma India Ltd., India
The best solution for your need
Comparison by customer needs, application and characteristics

<table>
<thead>
<tr>
<th>Needs/Solutions</th>
<th>Page</th>
<th>R-220 SE</th>
<th>R-250</th>
<th>R-220 EX</th>
<th>R-250 EX</th>
</tr>
</thead>
<tbody>
<tr>
<td>«Industrial Evaporation Scale up»</td>
<td>6</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>«Industrial Evaporation Continuous»</td>
<td>8</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>«Industrial Evaporation Production»</td>
<td>10</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>«Industrial Evaporation Ex Zone»</td>
<td>12</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Characteristics

<table>
<thead>
<tr>
<th>Degree of automation</th>
<th>High</th>
<th>Medium</th>
<th>Low</th>
<th>Low</th>
</tr>
</thead>
<tbody>
<tr>
<td>Concentration to predefined volume</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Process optimized (solvent library)</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Vacuum controlled operation</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Process data recording</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Available variations

| Continuous version |      |        |     |     |
|                   |      |        |     |     |
| Basic version (without Vacuum Controller) |      |        |     |     |
| Upgradeable for automation |      |        |     |     |

Performance

<table>
<thead>
<tr>
<th>Distillation rate (Ethanol)</th>
<th>up to 16 l/h</th>
<th>up to 19.5 l/h</th>
<th>up to 13.5 l/h</th>
<th>up to 19.5 l/h</th>
</tr>
</thead>
<tbody>
<tr>
<td>Temperature range of the heating bath (room temperature)</td>
<td>to 180 ºC</td>
<td>to 180 ºC</td>
<td>to 150 ºC</td>
<td>to 150 ºC</td>
</tr>
<tr>
<td>Optimization Features</td>
<td>Safety Features</td>
<td>Automation Features</td>
<td></td>
<td></td>
</tr>
<tr>
<td>-----------------------</td>
<td>-----------------</td>
<td>---------------------</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Reproducible, space saving and independent cooling system</td>
<td>Speed controlled chemical resistant vacuum source</td>
<td>Precise and reproducible vacuum under Ex conditions</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

### Optimize R-220 SE

<table>
<thead>
<tr>
<th>Feature</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Foam detector</td>
<td>Unattended foam control – all the product remains in the evaporation flask</td>
</tr>
<tr>
<td>Level sensor</td>
<td>-</td>
</tr>
<tr>
<td>Flow sensor</td>
<td>In case of insufficient or interrupted cooling, the instrument shut down to a safe mode</td>
</tr>
<tr>
<td>Coolant temperature sensor</td>
<td>Set the perfect conditions by knowing the cooling temperature</td>
</tr>
<tr>
<td>Manual flask handler</td>
<td>The safest and easiest way to handle large, hot and wet flasks</td>
</tr>
<tr>
<td>Sinter plate vapor duct</td>
<td>During the drying of power, the sinter plate ensures that the product remains in the evaporation flask</td>
</tr>
<tr>
<td>Bath shield</td>
<td>Best protection of the evaporation flask and the operator</td>
</tr>
<tr>
<td>Protection shield</td>
<td>Protect the glass assembly from external impacts</td>
</tr>
</tbody>
</table>

### Safety for product and operator

<table>
<thead>
<tr>
<th>Feature</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Automatic shut down of the instrument if coolant is insufficient.</td>
<td>-</td>
</tr>
<tr>
<td>Automatic shut down of the instrument if coolant is insufficient.</td>
<td>Automatic shut down of the instrument if coolant is insufficient.</td>
</tr>
<tr>
<td>Automatic shut down of the instrument if coolant is insufficient.</td>
<td>Automatic shut down of the instrument if coolant is insufficient.</td>
</tr>
<tr>
<td>Automatic shut down of the instrument if coolant is insufficient.</td>
<td>Automatic shut down of the instrument if coolant is insufficient.</td>
</tr>
</tbody>
</table>

### Automation

<table>
<thead>
<tr>
<th>Feature</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>No need to supervise the distillation process</td>
<td>No need to supervise the distillation process for concentration applications</td>
</tr>
<tr>
<td>No need to supervise the distillation process</td>
<td>No need to supervise the distillation process for concentration applications</td>
</tr>
<tr>
<td>No need to supervise the distillation process</td>
<td>No need to supervise the distillation process for concentration applications</td>
</tr>
<tr>
<td>No need to supervise the distillation process</td>
<td>No need to supervise the distillation process for concentration applications</td>
</tr>
</tbody>
</table>

### Automation

<table>
<thead>
<tr>
<th>Feature</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>-</td>
<td>-</td>
</tr>
</tbody>
</table>
What is the performance of an industrial Rotavapor®?

Depending on the application and the settings, you achieve distillation rates up to 28 liter acetone per hour. With the Rotavapor® R-220 SE continuous, large volumes of several hundred liters of solvents a day can be distilled or recycled in an unattended continuous way.

How can I optimize the distillation rate?

The distillation rate is mainly related to the amount of energy that is brought into the product. With a high temperature difference between the bath and the boiling point, the evaporation rate is higher. Helpful for a higher performance are also a fast rotation speed, larger evaporation flask and low cooling temperature.

Impressive Evaporating performance

![Graph showing evaporating performance for different conditions](image_url)
Is additional automation possible?

With different accessories, different grades of automations are possible. Foam sensor, level sensors and other features will also help to reduce the observation time.

![Foam detection on the R-220 SE](image)

What kind of customization is available?

BUCHI offers a wide range of accessories. Furthermore there are tailor-made modifications according to your needs. As we operate our own glass-blowing and machine shop we are able to fulfill almost any special request.

When is an EX-proof Rotavapor® recommended?

Some laboratories and production facilities are defined as “explosion proof areas”. In such areas it is mandatory to operate only Ex proof instruments. The BUCHI Rotavapor® R-220 EX and R-250 EX are approved to be operated in such EX zones.

An explosion proof instrument is designed to avoid an explosion of the surrounding area (zone).

All types of Rotavapor® are designed for a safe operation in industrial environment.

What Ex protection does BUCHI offer?

The Rotavapor® R-220 EX and the R-250 EX comply with the international standards (IEC and CENEL-EC) as well as the EC directive 94/9 (ATEX 95). Both instruments are designed for Zone 1, group IIIC and available in Temperature class T3 and T4.

Marking of the R-220 EX and R-250 EX: Ex de ia [ia] IIIC T3 and T4
What is the perfect glass configuration to perform a concentration of my sample?

By concentrating your product the main focus is on speed to ensure the product is not exposed to heat for a long time.

Common situations during the concentration process:
- Bumping or foaming product
- Uncontrolled concentration to dryness

Recommendation:
- Descending glass assembly to ensure, that not product will accidently end in the receiving flask by bumping or foaming product.
- Optional foam detector
- Level sensor for defined concentration to a specific volume

What is the perfect glass configuration to recycle or purify solvents?

The main focus to recycle or purify solvents is to get the distillate as clean as possible. With a high recovery rate.

Recommendation:
- The design of the descending assembly guarantees a better separation.
- Additional condenser to reduce the emissions of low boiling solvents
- Foam detector for foaming products
- Level sensor to stop at a defined distilled volume
How safe is the industrial Rotavapor® from BUCHI?

Standard safety
- All glass parts of Rotavapor® R-220 SE and R-250 apart from the evaporation flask are coated with a highly robust special plastic coating to ensure the maximum user protection
- Safety cut-off in case of overtemperature to protect you and your product
- Any failures will interrupt the system and set the Rotavapor® in the safe mode

Recommended option
Manual flask handler for heavy, slippery and hot flasks
- Prevention from flask falling in the bath
- Allows safe transport of the flask
- For a safe an stable parking of the evaporating flask

To protect the user and the evaporation flask, we offer an optional bath shield for every Rotavapor®.
Complete your industrial evaporation portfolio
Complementary and related products

**Vacuum Pump**

The Vacuum Pump V-710 is integratable into your Industrial evaporation solution. Benefit from the small footprint and the quiet operation.

**Vacuum Controller**

BUCHI Vacuum Controller allows you to operate a Rotavapor® or other devices in your lab in a centralized way. An integrated solvent library assists you in your daily work.

**Recirculation Chiller**

BUCHI Recirculation Chiller F-125 to complete the industrial distillation solution to a fully dependable system.

**Glass assemblies**

Make use of the widest range of glass condensers, flask to optimize your evaporation application.

**Laboratory Rotavapor®**

Use the BUCHI Laboratory Rotavapor® R-215 in all your lab-side evaporation processes with a volume up to 4 liter.

**Ex Vacuum Pump**

To operate in explosion protected areas, the Ex Vacuum Pump is highly recommended.
The Vacuum Pump V-710 is integratable into your Industrial evaporation solution. Benefit from the small footprint and the quiet operation.

BUCHI Vacuum Controller allows you to operate a Rotavapor® or other devices in your lab in a centralized way. An integrated solvent library assists you in your daily work.

BUCHI Recirculation Chiller F-125 to complete the industrial distillation solution to a fully dependable system.

Whether working with a simple flash purification system or with a complete automated chromatography system, Sepacore® from BUCHI offers you a flexible instrument for flash chromatography.

Check the purity of your compounds using the M-560 or M-565 Melting Point product for melting point or boiling point determination.

The Mini Spray Dryer B-290 is the instrument of choice for the quick and gentle drying to powder of liquid solutions.

Encapsulate your active ingredients in a matrix for protection or controlled release using the Encapsulator B-390 or B-395 Pro.

Optimize your extraction process with the SpeedExtractor E-914 or E-916, the best in its class for pressurized extraction.

The BUCHI NIRFlex® N-500 offers full modularity in NIR Spectroscopy. It has been designed for applications using various measurement cells.
Support and customer service
From feasibility to preventive maintenance

You value an efficient and personalized service. Our network of professional application specialists and service technicians as well as a large number of satisfied customers around the world give you the assurance that you are working with the right partner.

Solvent calculator increases efficiency
Have the best possible adjustment for your evaporation process in using the BUCHI solvent library. Download the file and benefit from the long-term experience of the sample preparation specialists.

Discover our calculator at:
www.buchi.com/solvent-calculator

Learn about evaporation and concentration
Over more than 30 years of experience in the development of official and customized applications is summarized in practical guides. In addition, the Laboratory Assistant provides the theoretical background of essential sample preparation step as well as practical tips. Profit from a myriad of information.

Discover our literature at:
www.buchi.com/literature

Discover our numerous case studies
BUCHI offers over 130 different case studies. By using real information, the online case studies bring to life the complexities of business and give you an understanding of the wide range of the applications supported by our products, systems, solutions and services.

Discover our case studies at:
www.buchi.com/casestudies
Profit from workshops, trainings and seminars
We regularly offer practical seminars and workshops, often in co-operation with other partners in the field of sample preparation and analysis. Customer contributions thereby underline how our solutions facilitate the daily routine. We also attend many local and international scientific and industrial congresses.

Find an overview of our activities:
www.buchi.com/events

Use your product most effectively
We help you to set your product properly into operation. We provide thorough Installation/Operation Qualification (IQ/OQ) services to ensure compliance with FDA, GLP/GMP standards or GAMP guidelines. Whether it is because of an initial installation, requalification or relocation, we provide professional compliance verification.

Find out more about our services:
www.buchi.com/service-support

Minimize downtimes
Avoid products downtimes with preventative maintenance and tailored service packages. We offer a product warranty of two years and guarantee ten years of spare parts availability.

Get in touch with us:
www.buchi.com/warranty

Global Network
Our subsidiaries and qualified distribution partners ensure proximity where ever you are. Since we are familiar with your requirements, we use our experience and knowledge to provide first-rate solutions.

Get in touch with us:
www.buchi.com/worldwide
Discover the benefits of our different solutions

BUCHI Laboratory Solutions

Quality in your hands

BUCHI Affiliates:

BUCHI Laborotechnik AG
CH – 9230 Flawil 1
T +41 71 394 63 63
fuchti@buchi.com
www.buchi.com

BUCHI Italia s.r.l.
IT – 20010 Cornaredo (MI)
T +39 02 624 50 11
italia@buchi.com
www.buchi.it

BUCHI Russia/ CIS
RU – 127757 Moscow
T +7 495 36 36 495
F +7 495 981 05 20
russia@buchi.com
www.buchi.ru

Nihon BUCHI K.K.
JP – Tokyo 110-0008
T +81 3 3821 4555
nihan@buchi.com
www.nihon-buchi.jp

BUCHI Korea Inc
KR – Seoul 153-782
T +82 2 6718 7000
korea@buchi.com
www.buchi.kr

BUCHI Corporation
US – New Castle,
Delaware 19720
Toll Free: +1 877 692 8244
T +1 302 652 3000
F +1 302 652 8777
us-sales@buchi.com
www.mybuchi.com

BUCHI do Brasil
BR – Valinhos SP 13271-570
T +55 19 3849 1201
F +55 19 3849 1201
latinoamerica@buchi.com
www.buchi.com

BUCHI Support Centers:

South East Asia
BUCHI (Thailand) Ltd.
TH-Bangkok 10600
T +66 2 862 08 51
F +66 2 862 08 54
bacc@buchi.com
www.buchi.com

Latin America
BUCHI Latinoamerica Ltda.
BR – Valinhos SP 13271-570
T +55 19 3849 1201
F +55 19 394 65 65
latinoamerica@buchi.com
www.buchi.com

BUCHI Middle East
BUCHI Laborotechnik AG
AE – Dubai
T +971 4 313 2860
F +971 4 313 2861
mideast@buchi.com
www.buchi.com

BUCHI (Thailand) Ltd.
TH-Bangkok 10600
T +66 2 862 08 51
F +66 2 862 08 54
bacc@buchi.com
www.buchi.com

We are represented by more than 100 distribution partners worldwide.
Find your local representative at: www.buchi.com

11992829 en 1406 C / Technical data are subject to change without notice / Quality Systems ISO 9001.
The English version is the original language version and serves as basis for all translations into other languages.